ENGINEERING CHANGE NOTICE

	Gii		.NING	OHAIT	ENOTICE	1=2	3
DART AEROSPACE LTD						ECN#:	
Date: 05.08.12						720	4
Project No: D205-633 / D206	-508	(n-: , ;	Created E	By: "⊋F	Checked By:		1
			1 A	1 D AH	Approved Dv. ""	AIIA	i
Project Name: HELI - A CCESS STEP ANTENN	A ME	ת מנט כ	(Proj. Ma	nager) 👭	(Management if reqd) <i>N/</i> A	J
Description of Change:						 	1
,							
RELEASE D3437 REV. B							
DS19300 REV. 1	B						
D206-508-041	REU	. B2	-/				,
3,		•					
Notification/Acceptance	Affe	cted	Initials		Authoriza	ation	1
QA	Τ,	/			.,/		1
Production		_		a	(per th		
Planning	,	_	1 V -		per 19		
Marketing		<u> </u>	82		•		
Engineering Actions	<u> </u>	No		onsible	To happen by:	Complete	1
Update Blue/Pink File	7	 		5/RF	05:08.24	05.08.24 A	1
Update DSI File		\vdash		2 / KJ	65.08.24	05.08.24	1
Update DSI File Update D-Part Master Binder	V	 			05,08,24	05.08.21	1
				KJ V T	05.08.24	05.08.24	1
Update Grey Project Binder	\ <u>`</u>	 	• 	KJ L7		05.08.24	1
Update DEO Binder		 _	 	K2	05.08.24	US. UO. 44 175 .	1
Update Master Document List		~	 	:,-T	05.08.24	05.88.24 XA.	ł
Update Drawing Approval Record		-	ļ	кЈ	03.08.24	1 24 horagica	ł
Update Change Record Form	<u> </u>	<u>'</u>				-C 0 0 / dA-	i
Move Electronic File	<u> </u>	ļ.—		KJ	05108.24	05.08.24	ł
Notify TCA of Change	Ø			7 2	<i>N</i> /A	N/A 78 03.11.2+	1
Notify FAA of Change		V					1
Update QSI 021		<u> </u>				· · · · · · · · · · · · · · · · · · ·	ł
Update QSI 036							ł
Scan Documents	<u> </u>			K.J	05.08.24	05.08.24	
Update MIS Database		~				V	
Update Access Database		<u> </u>			<u> </u>		ĺ
Verification ARC		/					
Create/Update STC Approval List		~					
Create/Update IPP's	/	<u> </u>	2 r		ADAP	11/05-08:31	l
Create/Update BOM's	\		<u> </u>	7	<u> </u>	05.10.12.95	l
Create/Update PPP's		/				. 0	
Update Paperwork Kits in Production	>		19	rf/LL	AS/H2	NOWE \$ 05.05.12 08	102 130
Update Paperwork Kits in Stock	/		16	rf / LL	ABAP	4. 05-08-26	l
Rework/Scrap Current Production		/				1	ł
Rework/Scrap Kits in Stock?	>	,	RF.	/ Smith	ASAL	(Les-10.31.	i
Create/Update Laminated Dwgs	(J)	1			•	<u> </u>	i
Create/Update Controlled Dwgs	>			KJ	05.08.24	05.08.24	1
Create/Update FAI sheets	/		7	LM	ACAP.	Challos 3631	1
Create/Update CNC Programs	✓			LM	ASAP.	Q100 08 81	1
Create/Update Tooling		7					1
Create/Update DXF File		7					1
MPP required?		7					1
Notify Previous Customers		/					l
Notify Eurocopter France							1
				15/1		+ PAPERWORKE TO AND W	19300 K
ROM,		1,1	· / /	45,000	DATE KIT IN STOCK	FOR D205-683-023/-02	£4
Notes: BOM, - UPDATE /IPP'S FOR D343	4-9	1/-11	1-041/-00	43/ ch	ech eye bolt as	per D3437 Rev B. 4	i
THE CAL PEUGLANCE		T 3 7	~フ/~ バノ~こ	>		PART CIST AS MER	
- UPDATE IPP/ BOM DZ05-63	3-02	1/-02	21-023/	-024/-025	1-026 PART LIS.	- thank 05,09,09	Rev B
- KEEP CHG OOT FOR DEOS	-633	3-021	1-0221-0	23/-024/-	025/-026 STEPS.	STRUT 72565-211 AT	DED
- UPDATE IPP FOR DZOG-508-0	41 0	land	05.09.09		_	D KITS IN STOCK!	
- SEWA TO DELASTER UPDATE	e Du	J6.	DS08-20	08-041 de	ma 05.08.24 PUL	TH 05.10.31	023/02
						D-4- 05-1197	

H:\Forms\Engineering\approved eng\ECNrevJ.xls

ECN Complete:

Date: 05 (1.27



DESIGN R		DRAWN BY	DART AEROSPACE LT HAWKESBURY, ONTARIO, CANA	
CHECK	#	APPROVED	D3437	REV. B
DATE	05.0	8.11	AFT STRUT ASSEMBLY	SCALE 1:2
Α	0:	5.04.29	NEW ISSUE	
В	0:	5.08.11	UPDATE D3437-5/-9/-11 DIMENSIONS	3

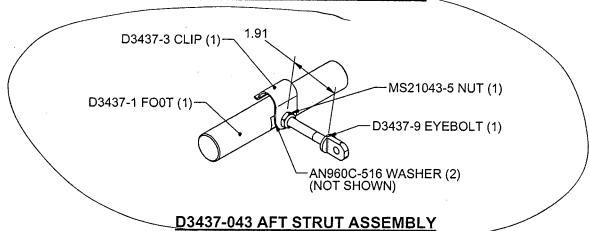
RELEASED

D3437-3 CLIP (1)

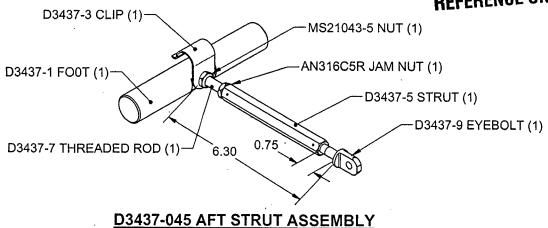
D3437-1 FOOT (1)

D3437-11 EYEBOLT (1)

D3437-041 AFT STRUT ASSEMBLY



REFERENCE ONLY

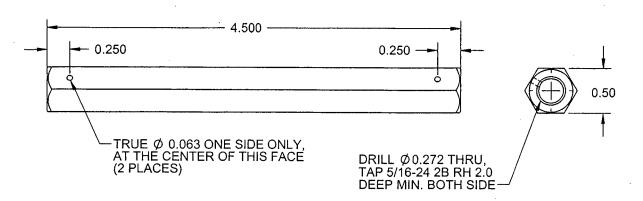


COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

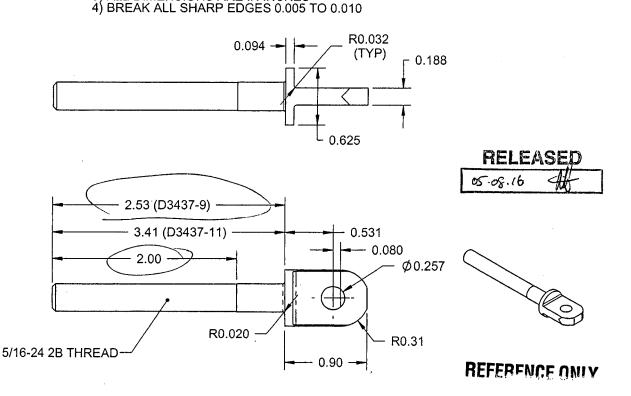


DESIGN RF	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. B	
	TP	D3437	SHEET 4 OF 4	
DATE	•	TITLE	SCALE	
05.0	8.11	AFT STRUT ASSEMBLY	1:2	



D3437-5 STRUT:

- 1) MATERIAL: AISI 303 STAINLESS HEX BAR (DART REF. SPEC M303H0.500) 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES



D3437-9/-11 EYEBOLT:

- 1) MATERIAL: AISI 303 STAINLESS ROUND BAR (DART REF. SPEC M303R) 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES

- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART AEROSPACE LTD	Work Order:	74109
Description : Custom W/O to update paperwork	Part Number:	D205-633-021/-022/-023/ -024/-025/-026
Dwg: N/A Ref: N/A		Page 1 of 1

Step	Location	Procedure	Ву	Date
1	DC	Issue Traveler	X	05.08.25
2	ST	Remove from finished inventory Oty Part Number Description Description Batch B23389 D205-633-023 B23389 B23388		RENCE ONLY
3	PK	Add new DSI 9300 Rev . B to existing paperwork already in box.	1 1	05/08/24 05/08/24
4	PK	Ensure paperwork and P/N's match with boxes.		05/08/26
5	QC5	Inspect work to Step 4		\$ 108/24
6	ST	Return to finished inventory		5/08/26
7	AC	Cost / part: 3.65		05.08.25
8	DC	Close W/O Inspect Level 21		05/08/26
	(Note:	Attach a copy of Custom W/O to each of the W/O's listed in Step 2	above	

_	.		Revised By	Approved
Rev	Date	Change	Revised By	Approved
Α	05.08.24	New Issue	KJ/JLM	

DART AEROSPACE LTD	Work Order:	74109
Description : Custom W/O to update paperwork	Part Number:	D205-633-021/-022/-023/
		-024/-025/-026
Dwg: N/A		
Ref: N/A		Page 1 of 1

Step	Location	Procedure	Ву	Date
1	DC	Issue Traveler	炒	05,08:25
2	ST	Remove from finished inventory Qty Part Number Description Description Description Batch B23389 D205-633-024 D205-633-023 B23389		THO CONTRACTOR OF THE PARTY OF
3	PK	Add new DSI 9300 Rev . B to existing paperwork already in box.		05/08/24
			しよ	05/08/26
4	PK	Ensure paperwork and P/N's match with boxes.		05/08/26
5	QC5	Inspect work to Step 4		15 1081)
6	ST	Return to finished inventory	17/	5/08/26
7	AC.	Cost / part: 3.65	Sur	
8	DC	Close W/O Inspect Level 21		05/08/26
	(Note	: Attach a copy of Custom W/O to each of the W/O's listed in Step	2 above)	

Rev	Date	Change	Revised By	Approved
Α	05.08.24	New Issue	KJ/JLM	